

## DESCRIPTION

JUMBO CUTSOL CL is general purpose water-soluble oil formulated for use where an economical soluble is required. It offers hard water stability and high pH, thus providing corrosion protection and microbial resistance.

## APPLICATIONS

- Light machining operation such as: lathe – drilling – reaming for ferrous materials.

## BENEFITS

- Assists in flushing and settling of chips
- Provide dimensional accuracy of finished work piece
- Ability to work at high emulsion strengths
- Ensures good surface finish on parts
- Good corrosion protection
- Good microbial resistance

## TYPICAL PROPERTIES

Characteristics	CL
Kinematic Viscosity @ 40°C, cSt	33.89
Viscosity Index	113
Colour, ASTM	L 3.0
Flash Point COC, °C	180

## PACKAGING

200 Liter – Drum, 20 Liter - Pail



## DESCRIPTION

JUMBO CUTSOL SP is superior water-soluble cutting oil for general applications. It provides corrosion inhibitor and anti-bacteria creating an extended oil drain interval .

## APPLICATIONS

• Light and heavy machine operation such as: lathe – drilling – reaming – tapping - grinding for ferrous materials.

## BENEFITS

- Assists in flushing and settling of chips
- Provide dimensional accuracy of finished work piece
- Ability to work at high emulsion strengths
- Ensures good surface finish on parts
- Excellent corrosion protection
- Excellent microbial resistance

## TYPICAL PROPERTIES

Characteristics	CL
Kinematic Viscosity @ 40°C, cSt	32.66
Viscosity Index	110
Colour, ASTM	L 2.0
Flash Point COC, °C	170

## PACKAGING

200 Liter – Drum, 20 Liter - Pail

